



COMPOUND O-12/CATALYST O-51

Silanol-crosslinkable unpainted PE composition

TU 2243-001-63341682-2016

Description

COMPOUND O-12/O-51 is a silanol-crosslinkable polyolefin composition. **COMPOUND O-12**, a polyolefin silanol-crosslinkable composition, is a **COMPOUND O-12** - unpainted polyethylene chemically modified with silane and **Compound O-51** - a crosslinking catalyst concentrate in an aqueous medium.

COMPOUND O-51 is available in unpainted color. The composition contains a complex of stabilizers, which provides resistance to aggressive environmental factors, oxidative degradation, and also provides high thermal stability during processing.

The product has high technological effectiveness in the manufacture of cables with a thin section of conductors.

Application

COMPOUND O-12/O-51 is used in combination with a crosslinking catalyst of the **COMPOUND O-51** brand in a ratio of 95: 5 for applying insulation of low-voltage cables by extrusion. **COMPOSITION O-12/O-51** meets the standards of TC 46 "Cable products".

Characteristics

Feature	UOM	Value
1. Density	g/cm ³	0,920-0,930
2. Melt flow index, at 190 ° C, load of 2.16 kg	g/10 min	0,5-2
3. Spread of the melt flow index within the batch, not more	%	±10
4. Tensile strength, not less	MPa	13
5. Elongation at break, not less	%	350
6. Thermal deformation, not more	%	175
7. Irreversible thermal deformation, not more	%	15
8. Pellets size	Mm	2-5

Recycling Recommendations

COMPOUND O-12 /O-51 is processed by extrusion. A recommended ratio of COMPOUND O-12 to Catalyst O-51 is 95: 5.

Temperature profile for extruder heating zones: 140 to 210 ° C. Melt filter mesh cell size is 250 + 500 microns.

Temperature Profile:

Extruder zones	Zone 1	Zone 2	Zone 3	Zone 4	Die plate
Temperature, °C	140	180	190	200	200-210

Crosslinking recommendations

The crosslinking time in a water bath with a temperature of 80 ° C is calculated taking into account the fact that water penetrates the thickness of the insulation on one side. For the calculation use the table data:

Thickness of insulation, mm	Crosslinking time, min
1,0	240
0,5-1,5	180-300

Packaging

COMPOUND O-12 is delivered in soft containers (big-bag) mounted on pallets, with a foil polyethylene insert that protects the composition from moisture. Package weight is 1000 kg. By agreement with the consumer, the use of other packaging is allowed.

COMPOUND O-51 – is delivered in bags of 20 (or 25) kg, laid on pallets with a total weight of 1000 kg.

Storage conditions

COMPOUND O-12 and **COMPOUND O-51** should be stored in undisturbed packaging, on pallets, in an indoor dry place at a temperature of 10 ° C to 30 ° C. Shelf life is 6 months. After opening the container, the product must be consumed within 48 hours.

Marking (Labeling)

Each bag or "big bag" shall be stuck a label indicating the following data:

- name of the material and its brand
- number of Technical Conditions
- batch number
- date of manufacture
- net weight
- name of the manufacturer's company and its contact information
- warranty period of storage

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Transport containers shall be marked in accordance with the requirements of GOST 14192-96 with the following information mandatory included:

- name of the material and its brand
- number of Technical Conditions
- batch number
- date of manufacture
- net weight of the packaging unit
- name of the manufacturer's company and its contact information
- warranty period of storage

Each unit of transport packaging in the form of a soft container or pallets with bags shall be stuck the manipulation (handling) signs "Protect from sunlight" and "Protect from moisture".

The information in this specification is correct and accurate within our competence. All offers and recommendations are given without guarantees, since the manufacturer's control does not extend to the conditions of use of the product during production. We also caution you that patents may exist for some uses of the product.

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